

Dragon System Table 2026

		P - Grit Range																						
Dragon type	Raw materials	12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
113	backing						C		C	C	C	C	C	C	C	C		C						
	bonding						BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
122	backing						C		C	C	C	C	C	C	C	C		C						
	bonding						QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ						
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
123	backing						D		D	C	C	C	C	C	C	C								
	bonding						BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ								
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA								
124	backing						D		D	D	D	D	C	C	C	C		C						
	bonding						BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●					HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
125Y	backing						E		E	E	E	E	E	E	E		E							
	bonding						QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ						
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
125G	backing						E		E	E	E	E	E	E	E		E							
	bonding						QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ						
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
126	backing						D		D	D	D	D	C	C	C	C		C						
	bonding						BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●					HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
141	backing								WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR	WR
	bonding								QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ
	grain	●							S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
323	backing		F	F																				
	bonding		QQ	QQ																				
	grain	○	S	S																				
324	backing		F	F																				
	bonding		QQ	QQ																				
	grain	○	S	S																				
332	backing			E	E	E	E		E	E	E	E		E										
	bonding			QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ		QQ										
	grain	○		S	S	S	S		S	S	S	S		S										
333	backing			E	E	E	E		E	E	E	E												
	bonding			QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ												
	grain	○		S	S	S	S		S	S	S	S												
414	backing						D		D	D	D	D	D	D	D									
	bonding						QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ								
	grain	●					WA		WA	WA	WA	WA	WA	WA	WA	WA								
421	backing						E		E	E	E	E	E	E	E		E	E	E					
	bonding						QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ	QQ	QQ				
	grain	●					HA		HA	HA	HA	HA	HA	HA	HA	HA		HA	HA	HA				
824	backing						C	C	C	C	C	C	C	C	C	C	C	C	C					
	bonding						BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ					
	grain	●					HA	HA	HA	HA	HA	HA	HA	HA	HA	HA	HA	HA	HA					

Grain type

- WA white aluminium oxide
- HA hardened (blue-fired) brown aluminium oxide
- BA brown aluminium oxide
- S silicium carbide

Grain distribution

- closed
- ◐ semi-open
- open

Bonding

- QQ resin/resin
- SQ starch/resin
- BQ flexible resin/resin
- SS starch/starch

Backing

- A <80 g/m2 paper
- B 80-100 g/m2 paper
- C 105-125 g/m2 paper
- D 130-170 g/m2 paper
- E 180-290 g/m2 paper
- F >300 g/m2 paper (reinforced)
- WR 100 -115 g/m2 water-resistant

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Dragon type	Colour	Usage - Application	Product description
113			Dragon 113 is recommended for hand sanding or for usage with a sheet sander. Sanding of wood, paint, filler and lacquer. Made with white aluminium oxide grains.
122			Dragon 122 is made with a thinner paper backside and less flexible bonding. It is recommended primarily for hand sanding or for usage with a sheet sander or an orbital sander. Sanding of wood, paint, filler and lacquer. Made with white aluminium oxide grains.
123			Dragon 123 is made with a flexible bonding. It is recommended primarily for hand sanding or for usage with a sheet sander. Sanding of wood, paint, filler and lacquer. Made with white aluminium oxide grains.
124			Dragon 124 is developed with a super flexible bonding to prevent the abrasive paper from breaking when bent or folded. Perfect for hand sanding or usage with a sheet sander, giraffe sander, or sanding block. Sanding of wood, paint, lacquer, filler, car body, PVC. Made with hardened brown aluminium oxide grains.
125Y			Dragon 125Y is recommended for hand sanding or usage with a sheet sander or an orbital sander. It has an E-weight thick paper backside which makes it extremely suitable for grinding edges, without having to use a hand sander. Sanding of wood, paint, filler and lacquer. Made with white aluminium oxide grains.
125G			Dragon 125G is recommended for hand sanding or usage with a sheet sander or an orbital sander. It has an E-weight thick paper backside which makes it extremely suitable for grinding edges, without having to use a hand sander. Sanding of wood, paint, filler and lacquer. Made with white aluminium oxide grains.
126			Dragon 126 quality is developed with a super flexible bonding to prevent the abrasive paper from breaking when bent or folded. Perfect for hand sanding or usage with a sheet sander, giraffe sander, or sanding block. Sanding of wood, paint, filler, car body, PVC. Made with hardened brown aluminium oxide grains.
141			Dragon 141 is a WATER-resistant flexible abrasive paper made with a dark latex paper and silicium carbide grains. It is recommended for hand sanding. Sanding of wood, paint, filler, car body, PVC. Made with silicium carbide grains.
323			Dragon 323 is made with a reinforced F-weight paper backing and is recommended for floor sanding and other machine grinding. Made with silicium carbide grains.
324			Dragon 324 is made with a reinforced F-weight paper backing and is recommended for floor sanding and other machine grinding. Made with silicium carbide grains.
332			Dragon 332 is made with a thick E-weight paper backing and is recommended for floor sanding and other machine grinding. Made with silicium carbide grains.
333			Dragon 333 is made with a thick E-weight paper backing and is recommended for floor sanding and other machine grinding. Made with silicium carbide grains.
414			Dragon 414 is an extra white quality for sanding of wood, paint, filler, car body, PVC either by hand or with a sheet or orbital sander, or a giraffe sander. Made with white aluminium oxide grains.
421			Dragon 421 is made with a thick E-weight paper, which makes it suitable for hand sanding / grinding edges without using a hand sander. Also it is very suitable for machine grinding, especially coarser grinding. It is recommended for the sanding of wood, paint, filler and lacquer with a hand sander, sheet sander, orbital sander, or giraffe sander. To ensure longer lifetime we have used a hard resin/resin bonding and hardened abrasive grains. Made with hardened brown aluminium oxide grains.
824			Dragon 824 is a thinner and more flexible version of Dragon 421. It is recommended for hand sanding and/or for usage with a sheet sander or giraffe sander. It has a C-weight paper backside and flexible bonding. Sanding of wood, paint, filler, lacquer, car body, and PVC. Made with hardened brown aluminium oxide grains.