

Dragon system table - Nail file industry - 2024/25

									Ρ.	- GI	rit	Raı	nge												
Dragon type	Raw materials		12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	120
	backing											с	с	с	с	с									
823	bonding											SS	SS	SS	SS	SS									
	grain	\bullet										WA	WA	WA	WA	WA									
	backing												С		С	С									
824	bonding												SQ		SQ	SQ									
	grain	0											WA		WA	WA									
	backing												С		С	С									
826	bonding												SQ		SQ	SQ									
	grain	0											WA		WA	WA									
004	backing												С		С	С									
831	bonding	•											SS		SS	SS									
	grain	0											WA		WA	WA									
000	backing												С		С	С									
833	bonding												SS		SS	SS									
	grain backing	0											WA		WA	WA									
021	backing												C		C	C									
834	grain	0											SS WA		SS WA	SS WA									
	backing												C		C	C									\vdash
835	bonding												ss		ss	ss									\vdash
035	grain	0											WA		WA	WA									
	backing												C		C	C									-
846	bonding												sq		sq	sq									
	grain	0								1			WA		WA	WA									\square
	backing	~									WR	WR	WR		WR	WR	WR		WR			WR			
915	bonding										sq	SQ	sq		SQ	SQ	SQ		sq			sq			
	grain	\mathbf{O}									WA	WA	WA		WA	WA	WA		WA			WA			
916	backing																		WR			WR			
	bonding																		SQ			SQ			
	grain	\bullet																	WA			WA			
	backing											WR			WR				WR			WR			
917	bonding											SQ			SQ				SQ			SQ			
	grain	\bullet										WA			WA				WA			WA			
	backing											WR			WR		WR		WR			WR			
918	bonding	•										SQ			SQ		SQ		SQ			SQ			
	grain	0										WA			WA		WA		WA			WA			
020	backing										WR	WR	WR		WR	WR	WR		WR						
920	bonding										QQ	QQ	QQ		QQ	QQ	QQ		QQ						
	grain	0									S	S	S		S	S	S		S						
922	backing bonding												WR SQ		WR SQ	WR SQ									
922	grain	0											WA		WA	WA									
	backing												WR		WR	WR									
923	bonding										1		SQ		SQ	SQ									\vdash
525	grain	0											WA		WA	WA									
	backing												WR		WR	WR									
924	bonding			1									SQ		SQ	sq									
	grain	0		1						1			WA		WA	WA									
	backing			t						1			WR		WR	WR									
925	bonding			1	1					1		1	SQ		SQ	sq									
	grain	0											WA		WA	WA									
	backing												WR		WR	WR									
926	bonding												SQ		SQ	SQ									
	grain	0											WA		WA	WA									
	backing												WR		WR	WR									
927	bonding												SQ		SQ	SQ									
	grain	0											WA		WA	WA									
	backing			ļ						ļ			С		С	С									
928	bonding	~											SQ		SQ	SQ									
	grain	0		ļ									WA		WA	WA									
0.04	backing												WR		WR	WR									
931	bonding	~											SQ		SQ	SQ	ļ	ļ				ļ	ļ	ļ	<u> </u>
	grain	0											WA		WA	WA									
932	backing bonding											WR SQ			WR										
022				1	1	1	i i	I	1	1	1	- 50	1	1	SQ	1	1	1			1	1	1	1	1

Grain P - Scale

WA white aluminium oxide

- HA hardened (blue fired) brown aluminium oxide
- BA brown aluminium oxide

S silicium carbide

Grain distribution

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Bonding

- QQ resin/resin SQ starch/resin
- **BQ** flexsible resin/resin
- ss starch/starch

Backing

- A <80 g/m2 paper
- **B** 80-100 g/m2 paper
- **C** 105-125 g/m2 paper
- D 130-170 g/m2 paper
- E 180-290 g/m2 paper
- F >300 g/m2 paper (reinforced)
- WR 100 -115 g/m2 water resistant
- WL 120 g/m2 light water resistant

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Dragon type	Color	Use - Application	Product description
823	COIDI		Dragon 823 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: white
824			Dragon 824 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: orange
826			Dragon 826 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: red
831			Dragon 831 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: mint green
833			Dragon 833 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: blue
834			Dragon 834 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: pink
835			Dragon 835 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light pink
846			Dragon 846 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light blue
915			Dragon 915 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: white
916			Dragon 916 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light blue
917			Dragon 917 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: pigeon blue
918			Dragon 918 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: rose pink
920			Dragon 920 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: black
922			Dragon 922 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light grey
923			Dragon 923 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light green
924			Dragon 924 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light blue
925			Dragon 925 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: purple
926			Dragon 926 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light yellow
927			Dragon 927 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: Reddish brown
928			Dragon 928 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light yellow
931			Dragon 931 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: red
932			Dragon 932 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: neon pink

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