

Dragon system table - Nail file industry - 2024/25

		P - Grit Range																						
Dragon type	Raw materials	12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
823	backing										C	C	C	C	C									
	bonding										SS	SS	SS	SS	SS									
	grain	●									WA	WA	WA	WA	WA									

Grain P - Scale

- WA white aluminium oxide
- HA hardened (blue fired) brown aluminium oxide
- BA brown aluminium oxide
- S silicium carbide

Grain distribution

- close
- ◐ semi open
- open

Bonding

- QQ resin/resin
- SQ starch/resin
- BQ flexible resin/resin
- SS starch/starch

Backing

- A <80 g/m2 paper
- B 80-100 g/m2 paper
- C 105-125 g/m2 paper
- D 130-170 g/m2 paper
- E 180-290 g/m2 paper
- F >300 g/m2 paper (reinforced)
- WR 100 -115 g/m2 water resistant
- WL 120 g/m2 light water resistant

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Dragon type	Color	Use - Application	Product description
823			Dragon 823 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: white
824			Dragon 824 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: orange
826			Dragon 826 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: red
831			Dragon 831 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: mint green
833			Dragon 833 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: blue
834			Dragon 834 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: pink
835			Dragon 835 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light pink
846			Dragon 846 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light blue
915			Dragon 915 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: white
916			Dragon 916 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light blue
917			Dragon 917 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: pigeon blue
918			Dragon 918 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: rose pink
920			Dragon 920 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: black
922			Dragon 922 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light grey
923			Dragon 923 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light green
924			Dragon 924 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light blue
925			Dragon 925 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: purple
926			Dragon 926 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: light yellow
927			Dragon 927 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: Reddish brown
928			Dragon 928 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light yellow
931			Dragon 931 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: red
932			Dragon 932 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR-water resistant Color: neon pink