

# Dragon system table 2024/25

P - Grit Range																									
Dragon type	Raw materials		12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
113	backing							C		C	C	C	C	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
121	backing									C	C	C	C	C	C	C									
	bonding									SS	SS	SS	SS	SS	SS	SS									
	grain	●								WA	WA	WA	WA	WA	WA	WA									
122	backing							C		C	C	C	C	C	C	C	C								
	bonding							SS		SS	SS	SS	SS	SS	SS	SS	SS								
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA								
123	backing							D		D	C	C	C	C	C	C									
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ									
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA									
124	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
125Y	backing							E		E	E	E	E	E	E				E						
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ	SQ			SQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA			WA						
125G	backing							E		E	E	E	E	E	E				E						
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ				SQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA				WA						
126	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
141	backing									WR	WR	WR		WR		WR		WR	WR	WR	WR	WR	WR	WR	WR
	bonding									QQ	QQ	QQ		QQ		QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ
	grain	●								S	S	S		S		S		S	S	S	S	S	S	S	S
323	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
324	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
332	backing				E	E	E	E		E	E	E	E												
	bonding				QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ												
	grain	○			S	S	S	S		S	S	S	S												
333	backing				E	E	E	E		E	E	E	E												
	bonding				QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ												
	grain	○			S	S	S	S		S	S	S	S												
414	backing							D		D	D	D	D	D	D	D	D		D						
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ	SQ	SQ		SQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
421	backing							E		E	E	E	E	E	E				E						
	bonding							QQ		QQ	QQ	QQ	QQ	QQ	QQ				QQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA				HA						
436	backing							E		E	E	E	E	E	E				E						
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ				SQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA			WA						

### Grain P - Scale

- WA white aluminium oxide
- HA hardened (blue fired) brown aluminium oxide
- BA brown aluminiumoxide
- S silicium carbide

### Grain distribution

- close
- ◐ semi open
- open

### Bonding

- QQ resin/resin
- SQ starch/resin
- BQ flexible resin/resin
- SS starch/starch

### Backing

- A <80 g/m2 paper
- B 80-100 g/m2 paper
- C 105-125 g/m2 paper
- D 130-170 g/m2 paper
- E 180-290 g/m2 paper
- F >300 g/m2 paper (reinforced)
- WR 100 -115 g/m2 water resistant

# Dragon system table 2024/25

Dragon type	Color	Use - Application	Product description
113			<b>Dragon 113</b> quality is normally used for hand sanding and/or orbital sander. Sanding of wood, paint, filler and lack.
121			<b>Dragon 121</b> quality is normally used for hand sanding and/or orbital sander. Sanding of wood, paint, filler and lack.
122			<b>Dragon 122</b> is made with a thinner paper backside and less flexible bonding. Hand sanding mainly and / or used for orbital sander. Sanding of wood, paint, filler and lack.
123			<b>Dragon 123</b> is made with a less flexible bonding. Hand sanding mainly and / or used for orbital sander. Sanding of wood, paint, filler and lack.
124			<b>Dragon 124</b> quality is developed with a super flexible bonding to prevent the abrasive paper from breaking when bent or folded. Perfect for hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, lack, filler, car body, PVC.
125Y			<b>Dragon 125Y</b> quality is normally used for hand sanding and/or with an orbital sander. It has an E-weight thick paper backside which makes it extremely suitable for grinding edges, without using hand sander. Sanding of wood, paint, filler and lack.
125G			<b>Dragon 125G</b> quality is normally used for hand sanding and/or with an orbital sander. It has an E-weight thick paper backside which makes it extremely suitable for grinding edges, without using hand sander. Sanding of wood, paint, filler and lack.
126			<b>Dragon 126</b> quality is developed with a super flexible bonding tp prevent the abrasive paper from breaking when bent or folded. Perfect for hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC.
141			<b>Dragon 141</b> is a water resistant flexible abrasive paper made with a dark latex paper and silicium carbide grains. Sanding of wood, paint, filler, car body, PVC.
323			<b>Dragon 323</b> is made with a reinforced F-weight paper backing and is mainly used for floor sanding & other machine grinding.
324			<b>Dragon 324</b> is made with a reinforced F-weight paper backing and is mainly used for floor sanding & other machine grinding.
332			<b>Dragon 332</b> is made with a thick E-weight paper backing and is mainly used for floor sanding & other machine grinding.
333			<b>Dragon 333</b> is made with a thick E-weight paper backing and is mainly used for floor sanding & other machine grinding.
414			<b>Dragon 414</b> is an extra white quality for sanding of wood, paint, filler, car body, PVC either by hand sanding or with an orbital sander, excentric sander or sanding block.
421			<b>Dragon 421</b> is made with a thick E-weight paper which makes it suitable for hand sanding / grinding edges without using a hand sander. Also it is very suitable for machine grinding, especially coarser grinding. It is normally used for sanding of wood, paint, filler and lack with a hand sander, orbital sander or excentric sander. To ensure longer lifetime we have used a hard resin/resin bonding and hardened abrasive grains.
436			<b>Dragon 436</b> quality is normally used for hand sanding and/or with an orbital sander. It has an E-weight thick paper backside which makes it extremely suitable for grinding edges, without using a hand sander. Sanding of wood, paint, filler and lack.