

Dragon product table - Nail File industry - 2022

P - Grit Range																									
Dragon type	Raw materials		12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
823	backing											C	C	C	C	C									
	bonding											SS	SS	SS	SS	SS									
	grain	●										WA	WA	WA	WA	WA									
824	backing												C		C	C									
	bonding												SQ		SQ	SQ									
	grain	●										WA		WA	WA	WA									
826	backing												C		C	C									
	bonding												SQ		SQ	SQ									
	grain	●										WA		WA	WA	WA									
831	backing												C		C	C									
	bonding												SS		SS	SS									
	grain	●										WA		WA	WA	WA									
833	backing												C		C	C									
	bonding												SS		SS	SS									
	grain	●										WA		WA	WA	WA									
834	backing												C		C	C									
	bonding												SS		SS	SS									
	grain	●										WA		WA	WA	WA									
835	backing												C		C	C									
	bonding												SS		SS	SS									
	grain	●										WA		WA	WA	WA									
846	backing												C		C	C									
	bonding												SQ		SQ	SQ									
	grain	●										WA		WA	WA	WA									
915	backing										WR	WR	WR		WR	WR	WR		WR			WR			
	bonding										SQ	SQ	SQ		SQ	SQ	SQ		SQ			SQ			
	grain	●									WA	WA	WA		WA	WA	WA		WA			WA			
916	backing																		WR			WR			
	bonding																		SQ			SQ			
	grain	●																	WA			WA			
917	backing										WR				WR				WR			WR			
	bonding										SQ				SQ				SQ			SQ			
	grain	●									WA				WA				WA			WA			
918	backing										WR				WR		WR		WR			WR			
	bonding										SQ				SQ		SQ		SQ			SQ			
	grain	●									WA				WA		WA		WA			WA			
920	backing										WR	WR	WR		WR	WR	WR		WR						
	bonding										QQ	QQ	QQ		QQ	QQ	QQ		QQ						
	grain	●									S	S	S		S	S	S		S						
922	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
923	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
924	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
925	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
926	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
927	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
928	backing												C		C	C									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
931	backing												WR		WR	WR									
	bonding												SQ		SQ	SQ									
	grain	●											WA		WA	WA									
932	backing											WR			WR										
	bonding											SQ			SQ										
	grain	●										WA			WA										
Green Line 1	backing										B	B	B		B	B	B		B						
	bonding										SS	SS	SS		SS	SS	SS		SS						
	grain	●									WA	WA	WA		WA	WA	WA		WA						
Green Line 2	backing										E	E	E		E	E	E		E						
	bonding										SS	SS	SS		SS	SS	SS		SS						
	grain	●									WA	WA	WA		WA	WA	WA		WA						

Grain P - Scale

WA white aluminium oxide
 HA hardened (blue fired) brown aluminium oxide
 BA brown aluminium oxide
 S silicium carbide
 ZA zirconia alumina
 C Ceramic
Topcoat
 ST stearate

Grain distribution

● close
 ◐ semi open
 ○ open

Bonding

QQ resin/resin
 SQ starch/resin
 BQ flexible resin/resin
 SS starch/starch

Backing

A <80 g/m2 paper
 B 80-100 g/m2 paper
 C 105-125 g/m2 paper
 D 130-170 g/m2 paper
 E 180-290 g/m2 paper
 F >300 g/m2 paper (reinforced)
 WR 100 -115 g/m2 water resistant
 WL 120 g/m2 light water resistant

Under development
Green Line Abrasives

Dragon product table - Nail File industry - 2022

Dragon type	Color	Use - Application	Product description
823			Dragon 823 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: white
824			Dragon 824 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: orange
826			Dragon 826 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: red
831			Dragon 831 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: mint green
833			Dragon 833 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: blue
834			Dragon 834 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: pink
835			Dragon 835 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light pink
846			Dragon 846 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light blue
915			Dragon 915 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: white
916			Dragon 916 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: light blue
917			Dragon 917 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: pigeon blue
918			Dragon 918 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: rose pink
920			Dragon 920 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: black
922			Dragon 922 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: light grey
923			Dragon 923 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: light green
924			Dragon 924 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: light blue
925			Dragon 925 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: purple
926			Dragon 926 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: light yellow
927			Dragon 927 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: Reddish brown
928			Dragon 928 Professional Nail File abrasives paper use for further production/manufacturing. C-weight paper Color: light yellow
931			Dragon 931 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: red
932			Dragon 932 Professional Nail File abrasives paper use for further production/manufacturing. B/C-weight paper WR -water resistant Color: neon pink
Green Line 1			Dragon Green Line 1 Abrasives Professional Nail File abrasives paper use for further production/manufacturing. allows you to use our well-known sanding paper in environmentally friendly design with a strong focus on sustainability. Our ambition is to produce the best possible quality in as environmentally friendly materials. The paper's B weight is made of Sugar beet Fiber and the glue is our well-known environmentally friendly potato starch or Starch/Starch Color: White with small black spots
Green Line 2			Dragon Green Line 2 Abrasives Professional Nail File abrasives paper use for further production/manufacturing. allows you to use our well-known sanding paper in environmentally friendly design with a strong focus on sustainability. Our ambition is to produce the best possible quality in as environmentally friendly materials. The paper's E weight is made of 100% recyclable paper and the glue is our well-known environmentally friendly potato starch or Starch/Starch Color: medium grey

 Under development
 Green Line Abrasives