

Dragon product table 2022

P - Grit Range																									
Dragon type	Raw materials		12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
113	backing							C		C	C	C	C	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA		WA						
121	backing									C	C	C	C	C	C	C									
	bonding									SS	SS	SS	SS	SS	SS	SS									
	grain	●								WA	WA	WA	WA	WA	WA	WA									
122	backing							C		C	C	C	C	C	C	C	C								
	bonding							SS		SS	SS	SS	SS	SS	SS	SS	SS								
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA								
123	backing							D		D	C	C	C	C	C	C									
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ									
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA									
124	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
125Y	backing							E		E	E	E	E	E	E	E									
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ		SQ								
	grain	●						WA		WA	WA	WA	WA	WA	WA		WA								
125G	backing							E		E	E	E	E	E	E		E								
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ		SQ								
	grain	●						WA		WA	WA	WA	WA	WA	WA		WA								
126	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
127	backing									D	D	D	D	D	D	D	D		D						
	bonding									BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●								WA	WA	WA	WA	WA	WA	WA	WA		WA						
130	backing									D	D	D	D	C	C		C								
	bonding									BQ	BQ	BQ	BQ	BQ	BQ		BQ								
	grain	●								HA	HA	HA	HA	HA	HA	HA		HA							
140	backing							WL		WL	WL	WL	WL	WL	WL	WL	WL		WL	WL	WL				
	bonding							QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ	QQ	QQ				
	grain	●						S		S	S	S	S	S	S	S	S		S	S	S				
141	backing										WR	WR	WR		WR		WR		WR	WR	WR	WR	WR	WR	WR
	bonding										QQ	QQ	QQ		QQ		QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ
	grain	●									S	S	S		S		S		S	S	S	S	S	S	S
323	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
324	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
332	backing			E	E	E	E			E	E	E	E												
	bonding			QQ	QQ	QQ	QQ			QQ	QQ	QQ	QQ												
	grain	○		S	S	S	S			S	S	S	S												
333	backing			E	E	E	E			E	E	E	E												
	bonding			QQ	QQ	QQ	QQ			QQ	QQ	QQ	QQ												
	grain	○		S	S	S	S			S	S	S	S												
414	backing									D	D	D	D	D	D	D	D		D						
	bonding									SQ	SQ	SQ	SQ	SQ	SQ	SQ	SQ		SQ						
	grain	●								WA	WA	WA	WA	WA	WA	WA	WA		WA						
421	backing							E		E	E	E	E	E	E		E								
	bonding							QQ		QQ	QQ	QQ	QQ	QQ	QQ		QQ								
	grain	●						HA		HA	HA	HA	HA	HA	HA		HA								
422	backing							E		E	E	E	E												
	bonding							QQ		QQ	QQ	QQ	QQ												
	grain	●						HA		HA	HA	HA	HA												
436	backing							E		E	E	E	E		E		E								
	bonding							SQ		SQ	SQ	SQ	SQ		SQ		SQ								
	grain	●						WA		WA	WA	WA	WA		WA		WA								
532	backing							E		E	E	E	E		E		E								
	bonding							QQ		QQ	QQ	QQ	QQ		QQ		QQ								
	grain	●						ZA		ZA	ZA	ZA	ZA		ZA		ZA								
666	backing							E		E	E	E	E		E		E								
	bonding							QQ		QQ	QQ	QQ	QQ		QQ		QQ								
	grain	●						C		C	C	C	C		C		C								
Green Line 2	backing										E	E	E	E	E		E								
	bonding										SS	SS	SS	SS	SS		SS								
	grain	●									WA	WA	WA	WA	WA		WA								

Grain P - Scale

WA white aluminium oxide
HA hardened (blue fired) brown aluminium oxide
BA brown aluminiumoxide
S silicium carbide
ZA zirconia alumina
C Ceramic

Topcoat

ST stearate

Grain distribution

● close
◐ semi open
○ open

Bonding





































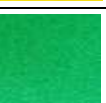
















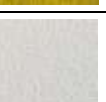








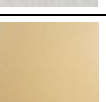








































































































QQ resin/resin
SQ starch/resin
BQ flexible resin/resin
SS starch/starch

Backing

A <80 g/m2 paper
B 80-100 g/m2 paper
C 105-125 g/m2 paper
D 130-170 g/m2 paper
E 180-290 g/m2 paper
F >300 g/m2 paper (reinforced)
WR 100 -115 g/m2 water resistant
WL 120 g/m2 light water resistant

	Under development
	Green Line Abrasives

Dragon product table 2022

Dragon type	Color	Use - Application	Product description
113		  	Dragon 113 quality is normally used for hand sanding and/or orbital sander. Sanding of wood, paint, filler and lack.
121		  	Dragon 121 quality is normally used for hand sanding and/or orbital sander. Sanding of wood, paint, filler and lack.
122		   	Dragon 122 is made with a thinner paper backside and less flexible bonding. Hand sanding mainly and / or used for orbital sander. Sanding of wood, paint, filler and lack.
123		    	Dragon 123 is made with a less flexible bonding. Hand sanding mainly and / or used for orbital sander. Sanding of wood, paint, filler and lack.
124		       	Dragon 124 quality is developed with a super flexible bonding so it doesn't break in the bending. Perfect for hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, lack, filler, car body, PVC.
125Y		      	Dragon 125Y quality is normally used for hand sanding and/or with orbital sander. E-weight thick paper backside which makes it extremely suitable for grinding edges, without using hand sander. Sanding of wood, paint, filler and lack.
125G		      	Dragon 125G quality is normally used for hand sanding and/or with orbital sander. E-weight thick paper backside which makes it extremely suitable for grinding edges, without using hand sander. Sanding of wood, paint, filler and lack.
126		       	Dragon 126 quality is developed with a super flexible bonding so it doesn't break in the bending. Perfect for hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC.
127		       	Dragon 127 is an white quality for sanding of wood, paint, filler, car body, PVC either by/with hand sanding, orbital sander, excentric sander or sanding block.
130		       	Dragon 130 is a stearate quality with a flexible bonding system and cured abrasive grains to give it a longer lifetime. It's mainly used for lack and paint but also wood, filler, car body and PVC
140		      	Dragon 140 is a light water resistant flexible abrasive paper made with a dark latex paper and silicium carbide grains. Sanding of wood, paint, filler, car body, PVC.
141		      	Dragon 141 is a water resistant flexible abrasive paper made with a dark latex paper and silicium carbide grains. Sanding of wood, paint, filler, car body, PVC.
323		    	Dragon 323 is made with a reinforced F-weight paper backing and are mainly used for floor sanding & other machine grinding.
324		   	Dragon 324 is made with a reinforced F-weight paper backing and are mainly used for floor sanding & other machine grinding.
332		      	Dragon 332 is made with a reinforced F-weight paper backing and are mainly used for floor sanding & other machine grinding.
333		   	Dragon 333 is made with a reinforced F-weight paper backing and are mainly used for floor sanding & other machine grinding.
414		       	Dragon 414 is an extra white quality for sanding of wood, paint, filler, car body, PVC either by/with hand sanding, orbital sander, excentric sander or sanding block.
421		        	Dragon 421 is made with a thick E-weight paper which makes it suitable for hand sanding / grinding edges without using hand sander and also it's very suitable for machine grinding especially coarser grinding. It's normally used for sanding of wood, paint, filler and lack with hand sander, orbital sander or excentric sander. To ensure longer lifetime we have used a hard resin/resin bonding and hardened abrasive grains.
422		        	Dragon 422 is made with a thick E-weight paper which makes it suitable for hand sanding / grinding edges without using hand sander and also it's very suitable for machine grinding especially coarser grinding. It's normally used for sanding of wood, paint, filler and lack with hand sander, orbital sander or excentric sander. To ensure longer lifetime we have used a hard resin/resin bonding and hardened abrasive grains.
436		      	Dragon 436 quality is normally used for hand sanding and/or with orbital sander. E-weight thick paper backside which makes it extremely suitable for grinding edges, without using hand sander. Sanding of wood, paint, filler and lack.
532		    	Dragon 532 is made with a reinforced F-weight paper backing and zirconia Grain , it's mainly used for floor sanding & other machine grinding.
666		      	Dragon 666 is made with a reinforced D/E/F-weight paper backing and are Ceramic Grain mainly used for floor sanding & other machine grinding.
Green Line 2		   	Dragon Green Line 2 allows you to use our well-known sanding paper in environmentally friendly design with a strong focus on sustainability. Our ambition is to produce the best possible quality in as environmentally friendly materials. The paper's E weight is made of 100% recyclable paper and the glue is our well-known environmentally friendly potato starch or Starch/Starch Color: medium grey

	Under development
	Green Line Abrasives