

		P - Grit Range																							
Dragontype	Rawmaterials		12	16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	600	800	1000	1200
121	backing									B	B	B	B	B	B	B									
	bonding									SS	SS	SS	SS	SS	SS	SS									
	grain	●								WA	WA	WA	WA	WA	WA	WA									
122	backing							C		C	C	C	C	C	C	C	C								
	bonding							SS		SS	SS	SS	SS	SS	SS	SS	SS								
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA	WA								
123	backing							D		D	D	D	D	C	C	C									
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ									
	grain	●						WA		WA	WA	WA	WA	WA	WA	WA									
124	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
125	backing							E		E	E	E	E	E	E		E								
	bonding							SQ		SQ	SQ	SQ	SQ	SQ	SQ		SQ								
	grain	●						WA		WA	WA	WA	WA	WA	WA		WA								
126	backing							D		D	D	D	D	C	C	C	C		C						
	bonding							BQ		BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●						HA		HA	HA	HA	HA	HA	HA	HA	HA		HA						
127	backing									D	D	D	D	D	D	D	D		D						
	bonding									BQ	BQ	BQ	BQ	BQ	BQ	BQ	BQ		BQ						
	grain	●								WA	WA	WA	WA	WA	WA	WA	WA		WA						
128	backing										D	D	D	D	D										
	bonding										BQ	BQ	BQ	BQ	BQ										
	grain	●									WA	WA	WA	WA	WA										
129	backing							D		D	D	D	D	D	D		D								
	bonding							QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ	QQ		QQ						
	grain	●						WA		WA	WA	WA	WA	WA	WA		WA								
130	backing									D	D	D	D	C	C		C								
	bonding									BQ	BQ	BQ	BQ	BQ	BQ		BQ								
	grain	●								HA	HA	HA	HA	HA	HA		HA								
	topcoat									ST	ST	ST	ST	ST	ST		ST								
140	backing							WS		WS	WS	WS	WS	WS	WS	WS	WS		WS	WS	WS				
	bonding							🧰		🧰	🧰	🧰	🧰	🧰	🧰	🧰	🧰		🧰	🧰	🧰				
	grain	●						S		S	S	S	S	S	S	S	S		S	S	S				
141	backing										WR	WR	WR		WR		WR		WR	WR	WR	WR	WR	WR	WR
	bonding										QQ	QQ	QQ		QQ		QQ		QQ	QQ	QQ	QQ	QQ	QQ	QQ
	grain	●									S	S	S		S		S		S	S	S	S	S	S	S
323	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
324	backing		F	F																					
	bonding		QQ	QQ																					
	grain	○	S	S																					
332	backing				E	E	E	E		E	E	E	E												
	bonding				QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ												
	grain	○			S	S	S	S		S	S	S	S												
333	backing				E	E	E	E		E	E	E	E												
	bonding				QQ	QQ	QQ	QQ		QQ	QQ	QQ	QQ												
	grain	○			S	S	S	S		S	S	S	S												
400	backing							E		E	E	E	E		E		E								
	bonding							BQ		BQ	BQ	BQ	BQ		BQ		BQ								
	grain	●						WA		WA	WA	WA	WA		WA		WA								
420	backing							E		E	E	E	E												
	bonding							QQ		QQ	QQ	QQ	QQ												
	grain	●						HA		HA	HA	HA	HA												
421	backing							E		E	E	E	E												
	bonding							QQ		QQ	QQ	QQ	QQ												
	grain	●						HA		HA	HA	HA	HA												
422	backing							F		E	E	E	E												
	bonding							QQ		QQ	QQ	QQ	QQ												
	grain							HA		HA	HA	HA	HA												
425	backing							E		E	E	E	E		E		E								
	bonding							BQ		BQ	BQ	BQ	BQ		BQ		BQ								
	grain	●						HA		HA	HA	HA	HA		HA		HA								
436	backing							E		E	E	E	E		E		E								
	bonding							SQ		SQ	SQ	SQ	SQ		SQ		SQ								
	grain	●						HA		HA	HA	HA	HA		HA		HA								

Grain P - Scale

WA white aluminiumoxide  
HA hardened (Blue fired) brown aluminiumoxide  
BA brown aluminiumoxide  
S silicium carbide  
ZA zirconia Alumina  
C Ceramic  
Topcoat  
ST stearate

Grain distribution











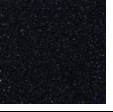



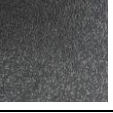






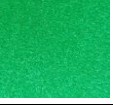
● close  
◐ semi open  
○ open

Bonding

QQ resin/resin  
SQ starch/resin  
BQ flexible resin/resin  
SS starch/starch

Backing

A <80 g/m2 paper  
B 80-100 g/m2 paper  
C 105-125 g/m2 paper  
D 130-170 g/m2 paper  
E 180-290 g/m2 paper  
F >300 g/m2 paper (reinforced)  
WR 100 -115 g/m2 water resistant  
WS 120 g/m2 water (semi) resistant  
Under development

Dragontype	Color	Product description
121		Hand sanding and orbital sander. Sanding of wood, paint, filler and lack.
122		Hand sanding mainly and orbital sander. Thin paper gives you good feeling by grinding painted surfaces before the next paint application. Sanding of wood, paint, filler and lack. <b>Less flexible bonding.</b>
123		Hand sanding mainly and orbital sander. Sanding of wood, paint, filler and lack. <b>Less flexible bonding.</b>
124		Hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC. A product with <b>cured abrasive grains</b> . <b>Super flexible bonding, do not break in bending.</b>
125		Hand sanding and orbital sander. Sanding of wood, paint, filler and lack. E-weight thick paper makes Dragon 125 extremely suitable for hand sanding / grinding edges , without using hand sander .
126		Hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC. A product with <b>cured abrasive grains</b> . <b>Super flexible bonding, do not break in bending.</b>
127		Hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC.
128		Hand sanding, orbital sander, excentric sander, sanding block. Sanding of wood, paint, filler, car body, PVC. <b>Extra white</b>
129		Hand sanding, orbital sander and excentric sander Sanding of wood, paint, filler and lack. <b>Strong resin / resin bonding ensures a good grain adhesion and makes the product more rigid.</b>
130		Dragon 130 is extremely suitable for hand sanding. A flexible bonding system minimizes - the product may break - when it is bent. Cured abrasive grains gives longer lifetime - and the stearate (topcoat P120-240) exposes filling the surface. Perfect quality for sanding lack and paint and can also be used for sanding wood, filler and PVC. In the finer grit sizes from 120 - 240 for medium and fine sanding , we have chosen C-weight paper, it is important that you can feel the grinding pressure with your fingers as you normally only sand the surface ready (prepare) for the next coat of paint or varnish.
140		Water semi resistant abrasive paper <b>120g/m2</b>
141		Water resistant abrasive paper.
323		Floorsanding and other machine sanding. <b>Black Reinforced F-weight paper backing.</b>
324		Floorsanding and other machine sanding. <b>Red Reinforced F-weight paper backing.</b>
332		Floorsanding and other machine sanding. <b>Black E-weight paper backing</b>
333		Floorsanding and other machine sanding. <b>Red E-weight paper backing</b>
400		Hand sanding and orbital sander. Sanding of wood, paint, filler and lack. <b>Backing paper and bonding:</b> E-weight thick paper makes Dragon 400 extremely suitable for hand sanding / grinding edges , without using hand sander . <b>Less flexible bonding.</b>
420		Hand sanding, orbital sander and excentric sander. Sanding of wood, paint, filler and lack. <b>Backing paper, bonding and grain:</b> E-weight thick paper makes Dragon 420 extremely suitable for hand sanding / grinding edges, without using hand sander - and all kinds of machine grinding - especially coarser grinding. Hard resin / resin bonding and hardened abrasive grains ensures the product long lifetime.
421		Hand sanding, orbital sander and excentric sander. Sanding of wood, paint, filler and lack. <b>Backing paper, bonding and grain:</b> E-weight thick paper makes Dragon 421 extremely suitable for hand sanding / grinding edges, without using hand sander - and all kinds of machine grinding - especially coarser grinding. Hard resin / resin bonding and hardened abrasive grains ensures the product long lifetime.
422		
425		Hand sanding and orbital sander. Sanding of wood, paint, filler and lack. <b>Backing paper and bonding:</b> E-weight thick paper makes Dragon 425 extremely suitable for hand sanding / grinding edges , without using hand sander . <b>Less flexible bonding</b> when it is bent. Special tough grains ensures a longer "grinding / lifetime" for this paper.
436		Hand sanding and orbital sander. Sanding of wood, paint, filler and lack. <b>Backing paper and bonding:</b> E-weight thick paper makes Dragon 436 extremely suitable for hand sanding / grinding edges, without using hand sander.

Under development